



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - SAE 1086

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled Steel

Group - Ferrous Mild Steel Alloys

Sub Group - SAE 1086 Carbon Steel Compositions For Forging To Hot-Rolled Steel

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.800 - 0.930	As Raw or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.300 - 0.500		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.035 max.		
Boron	B %	0.0005 - 0.003		
Chromium	Cr %	0.150 max.		
Copper	Cu %	0.200 max.		
Molybdenum	Mo %	0.060 max.		
Nickel	Ni %	0.200 max.		
Lead	Pb %	0.150 - 0.350		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 670 - 770 Yield Strength in Mpa 420 min. Elongation in % 10 min. Reduction of Area in % 25 - 40 Hardness in HB 192 - 229 Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
G10860	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing
1086	AISI	USA	Steel and Bar
A 713 G10860	ASTM	USA	Steel and Wire
A 682 G10860	ASTM	USA	Steel and Strip
A 1040 1086	ASTM	USA	Steel
A 682 Grade 1086	ASTM	USA	Steel and Strip
A 684 Grade 1086	ASTM	USA	Steel and Strip

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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